

### **Know-how Makes KM**

### **Technical Data Sheet**

# KM Non-Woven Wiper

## Non-Woven Sheet Wiper for Clean Environment



#### **Description**

WW-2109 made of Polyester and Cellulose by high pressure water jet is excellent in hydrophile property and absorbs liquid well. Even the cleaning on the rough surface is lint-free and it is a non-woven wiper that is excellent in contamination control.

#### **Feature**

- Light weight, high absorbency compared to the thickness
- High absorption rate, quick absorption speed
- As Eco-friendly products, toxic gas generation control when incineration
- High absorption force compared to Polyester & Micro-denier fabric
- A solid structure, excellent durability of abrasion and resistant to physical shock and friction

#### **Product**

Name	Description	Packaging
WW-2109	9" x 9"	300sh/bag, 10bag/box
WW-2112	12" x 12"	100sh/bag, 10bag/box

### **Application**

- Cleaning of cleanroom and parts of assembly line, equipment and floors
- Pre-cleaning of process equipment and kinds of parts for equipment
- Frame cleaning of various equipment
- Cleaning of access floors, parts, equipment and the surface in cleanroom

#### **Product Environment**

- Clean wiper produced in cleanroom
- Customer quality satisfaction through continuous cleanroom management
- Strict quality control based on ISO 9001:2008 quality standard

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## **Know-how Makes KM**

# KM Non-Woven Wiper WW-2109

Property	Unit	SPEC	Value	Test Method	Remarks
Material	-	-	-	Polyester + Cellulose	Polyeter 45% + Cellulose 55%
MD					
Length TD	Mm	230±10 230.6	230.6	JIS L 1096 8.3	-
Weight	g/sh	3.7±0.4	3.84	JIS L 1096 8.4	-
	g/m²	70±7	72.28		-
Thickness	μm	340±20	352.22	JIS L 1096 8.5	-
Horizontal Time to Sorption	sec/6ø	≤4	1.36	IEST-RP-CC004.2 7.2	-
Absorbency	ml/m²	≥300	349.06	EST-RP-CC004.2 7.1	-
	ml/g	≥4.3	4.82		-
NVR	Grade	≥B	А	IEST-RP-CC004.3 7.1.2	Dust Spot Method Grade : A > B > C
LPC	≥0.5µm, ea/cm²	≤5.67 x 10 <sup>3</sup>	3.41 x 10 <sup>3</sup>	IEST-RP-CC004.3 6.1.3	Liquid Particle_ Orbital Shake Particle Channel_ 0.5~20µm
Fiber	≥100µm, ea/m²	≤30	1.67	IEST-RP-CC004.3 6.2.2.2	-

KM is the Only Clean Products company to be ISO 9001:2008, 14001:2004, 13485:2003, and OHSAS 18001:2007 registered.

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## **Know-how Makes KM**

# KM Non-Woven Wiper WW-2112

Property	Unit	SPEC	Value	Test Method	Remarks
Material	-	-	-	Polyester + Cellulose	Polyeter 45% + Cellulose 55%
MD Length TD	Mm	300±10	300.6	JIS L 1096 8.3	-
Weight	g/sh	6.3±0.6	6.5	JIS L 1096 8.4	-
	g/m²	70±7	72.28		-
Thickness	μm	340±20	352.22	JIS L 1096 8.5	-
Horizontal Time to Sorption	sec/6ø	≤4	1.36	IEST-RP-CC004.2 7.2	-
Absorbency	ml/m²	≥300	349.06		-
	ml/g	≥4.3	4.83	- IEST-RP-CC004.2 7.1	-
NVR	Grade	≥B	А	IEST-RP-CC004.3 7.1.2	Dust Spot Method Grade : A > B > C
LPC	≥0.5µm, ea/cm²	≤5.67 x 10 <sup>3</sup>	3.41 x 10 <sup>3</sup>	IEST-RP-CC004.3 6.1.3	Liquid Particle_ Orbital Shake Particle Channel_ 0.5~20µm
Fiber	≥100µm, ea/cm²	≤30	1.67	IEST-RP-CC004.3 6.2.2.2	-

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